

#### Total Cost Assessment Method and Applications

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### **TCA Project Collaborators**

- AIChE Center for Waste Reduction Technologies
- Arthur D. Little
- Bristol Myers Squibb
- Dow
- Eastman Chemical
- Eastman Kodak
- Georgia Pacific
- Monsanto
- Owens Corning
- Rhom & Haas
- Smith Kline Beecham
- US Department of Energy



### **Collaborator Motivation**

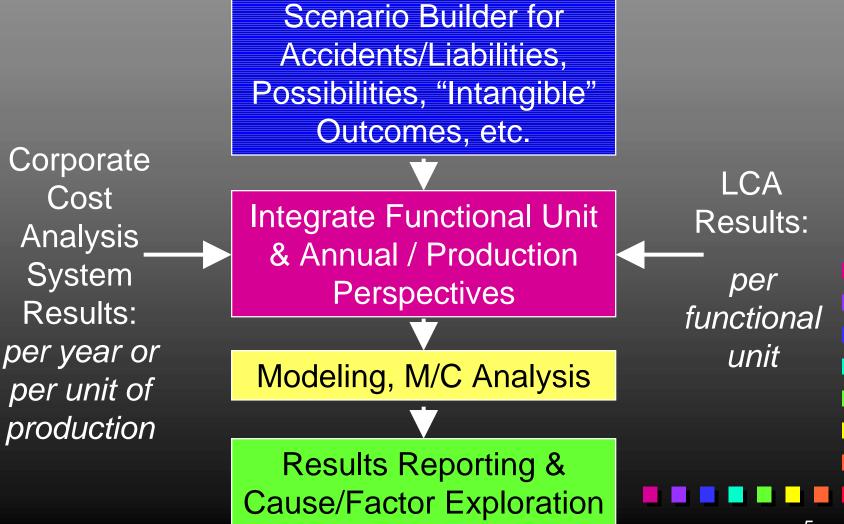
"The FULL monetary costs and benefits of EH&S issues historically have NOT been presented in an economic format to business leadership for decision making."

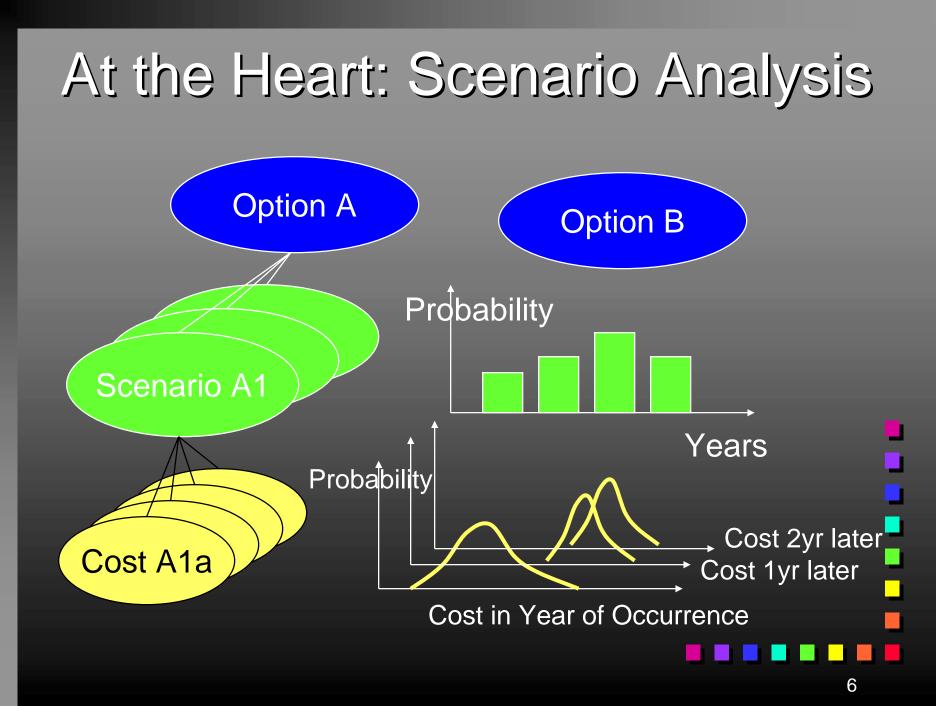
> - Duane Koch, Dow Chemical

TCA Approach to Non-Conventional Costs: Match Company Conventional Approach

 Follow & Adapt to General and Company-Specific Accounting Conventions
 Investment costs
 Depreciation, salvage values
 Impacts before- or after-tax
 Discounting
 Time Horizon

### **Total Cost Assessment Method**



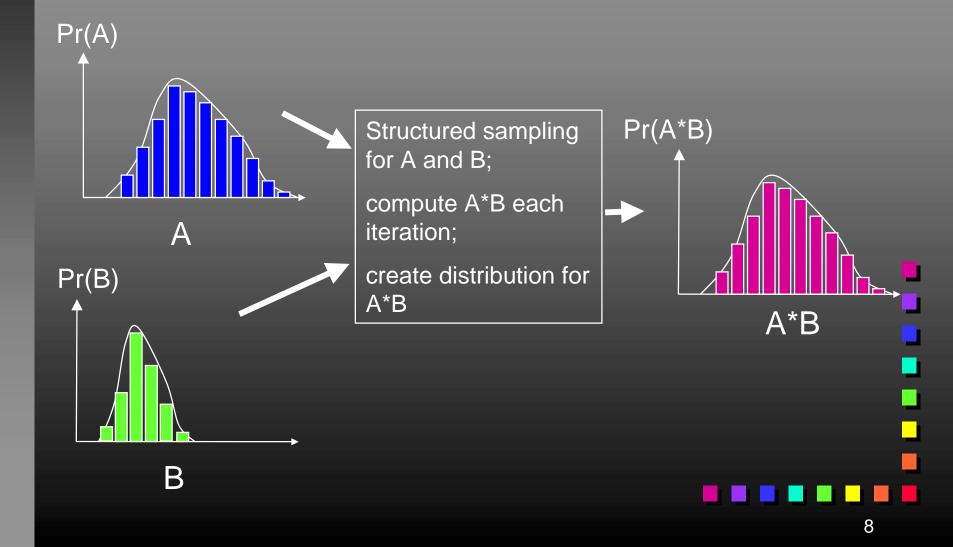


### Approach to Uncertainty

Take blinders off; acknowledge Ask subject experts what they know Brainstorm Model systematically Test for possible importance Refine if necessary



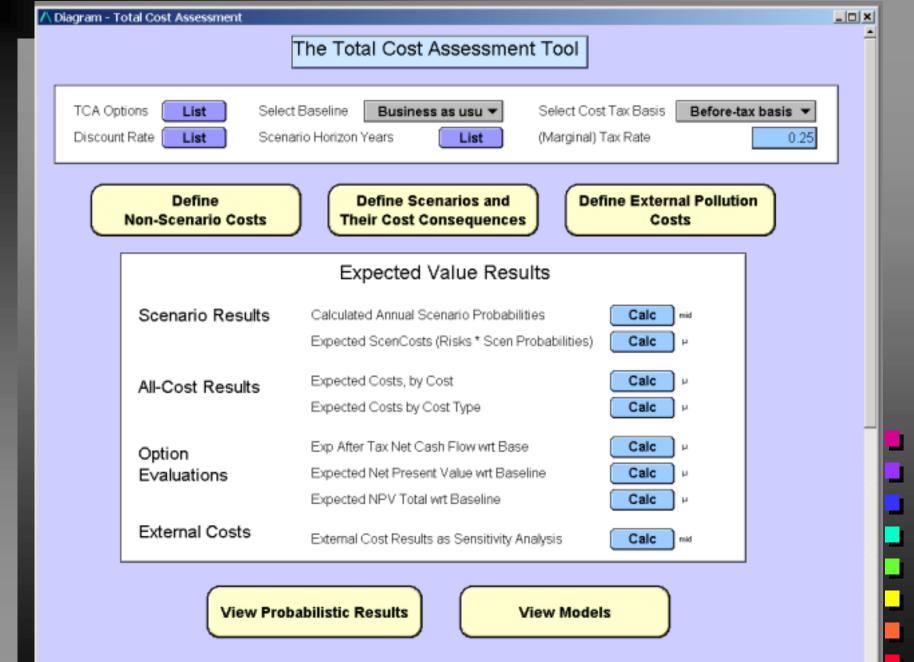
## Monte Carlo Analysis



# Optional Spreadsheet Tracking/Recording of Input

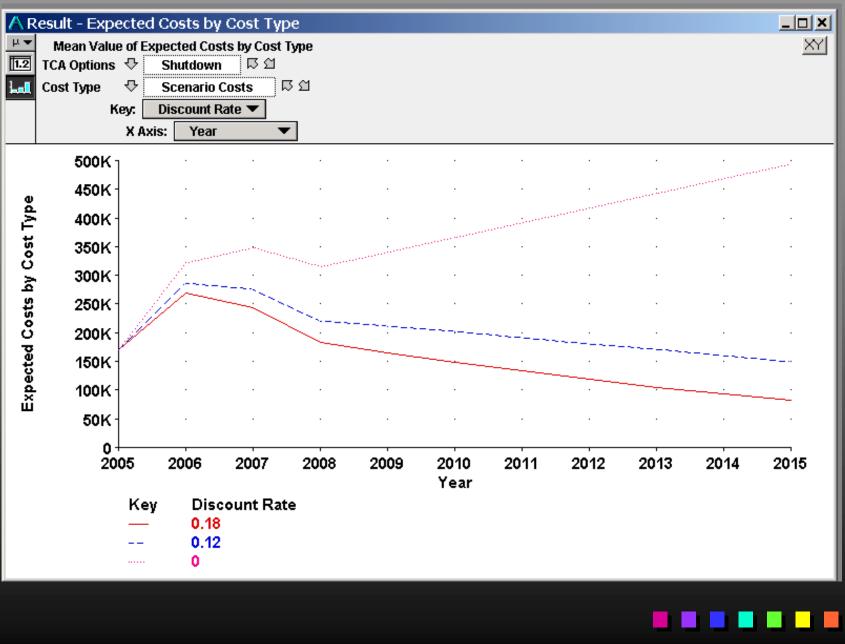
	A	В	С	D	E	F	G	Н		J	K,
1	Use this sheet to store and summarize information about Type 3 and 4 scenarios and costs.					Cost risk data					
				•		Depreciation	n Salvage				
2			Major spill	New Env. Reg.	Green shift	Method	Value (\$)	Yrs After Occurrence			
3	Scenario Types	1. Annual Probs, Repeatable	1	0	0						
4		2. Ann Probs, Non-repeatable	0	1	0						
5		<ol> <li>Overall &amp; Relative Probs</li> </ol>	0	0	1						
6	Overall Probablity (For Ty	/pe-3 Scenarios)	0	0	0.2			0	1	2	
7	Tie Scenarios to Costs	Cleanup, fines, penalties	1	0	0		0 0	Uniform(200000,400000)	50000	0	
8		Install control equipment	0	1	0	10sl	10000	1000000	0	0	
9		Control equipment O&M	0	1	0		0 0	0	100000	100000	
10		Brand value loss	1	0	1		0 0	1000000	-5000000	-3000000	
	Tie Scenarios to Options	Business-as-usual	1	1	1		1				
12		Green substitute	0	0	0						
13	Annual Probabilities	2003			0						
14		2004									
15		2005			1						
16 17		2006			2						
		2007	0.05								
18		2008									
19		2009									
20		2010	0.05	0.2	3						
21											
22											
	Key:	Scenario names									
24 25		Scenario cost names									
		Option names									
26		Scenario horizon years									
27		Years after occurrence									

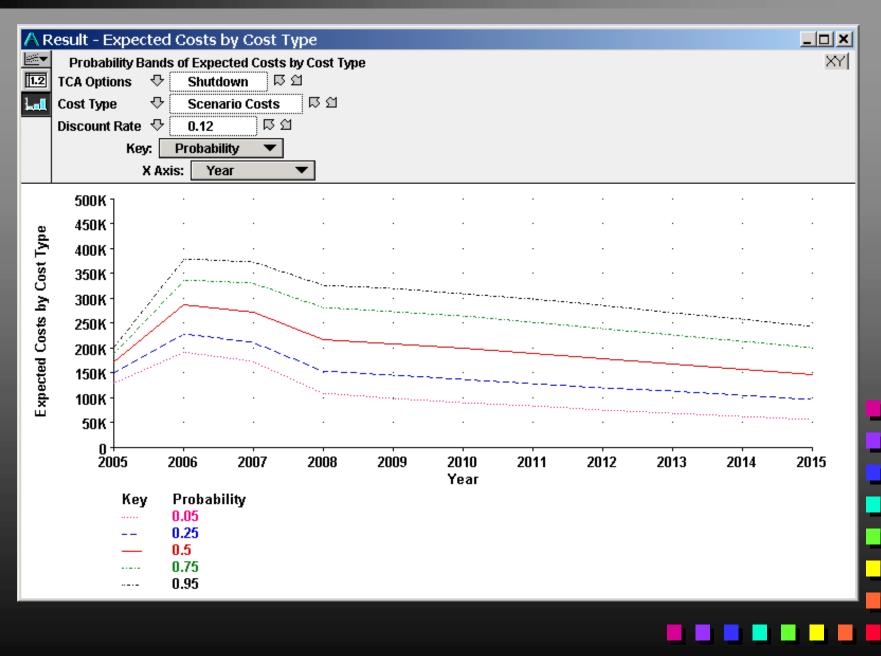




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### Mechanics: "Workshop" Approach

Workshops configured for 1-2 days - Key business and project people needed for data/analysis have only limited time (current paradigm)

Highly disciplined process with total focus on TBCA - due to limited time

Scenarios used to clearly document key issues, data, judgements and decisions

## **Dow Application Examples**

Report that use of method has lead to decisions "estimated to save/earn hundreds of millions of dollars" Dozen business examples Evaluate 2005 EH&S Objectives established in 1995 "TBCA" = Total Business Cost Analysis

**Completed Eight TBCA Workshops** for Dow EH&S 2005 Goals Emissions - Priority and Chemical Waste - TTU's and Kilns Waste - Landfills ■ Wastewater (BOD and Hydraulic) Energy Loss of Primary Containment + Process Safety Personal Injury - Illness/Motor Vehicle Transportation

### **Business Application Examples**

EDC/Vinyl Expansion Alternatives Chlor-Alkali Cell Technology Evaluation Polycarbonate Technology Route New Sustainable Product (Agrifiber) Water Systems Optimization Compliance Issues **Integrated Health** 

## Summary

Total Cost Assessment Method: Multi-national companies incorporating intangibles and externalities into financial evaluations of: Environmental, Health & Safety decisions **Capital Investments** Corporate Strategy **Dow applications: Impacting Decisions** 

with benefits estimated ~ \$100M's