### Fundamentals of LCA

#### InLCA/LCM Conference

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#### **Presenters**

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## **Objectives of Short Course**

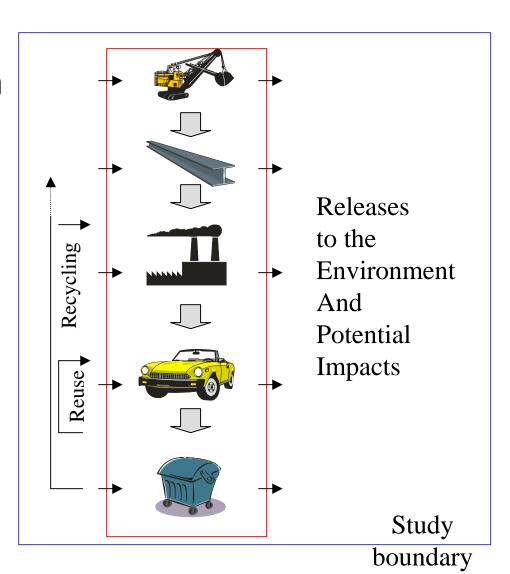
- 1. To present concepts, models and tools to estimate the life-cycle implications of material, process, or product choices
- 2. Describe the state-of-the-art of LCA
- 3. Demonstrate some of the available LCA software tools
- 4. Present applications of LCA to products

## The Objectives of LCA

- System-wide examination
- Multi-media approach (air, water, waste)
- Identify trade-offs among alternatives
- Identify opportunities to improve systems
- Support environmental decision making
- Sustainable development

## The LCA Concept

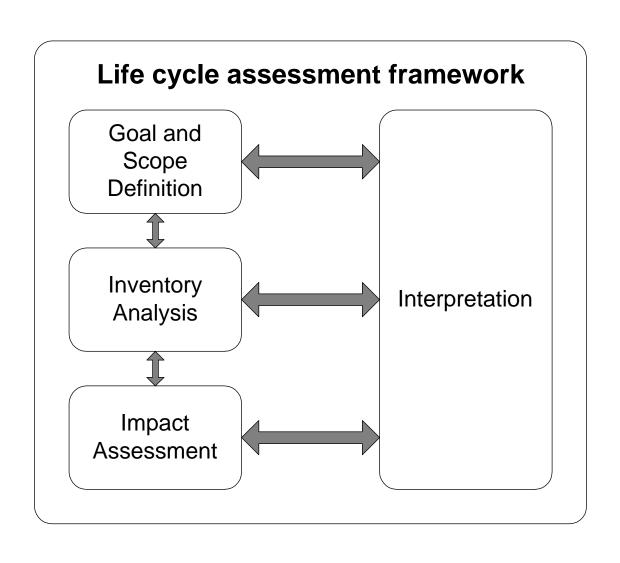
- Raw Material Extraction
- Material Processing
- Production
- Use and Maintenance
- Disposal



# International Standards Organization (ISO) LCA Series

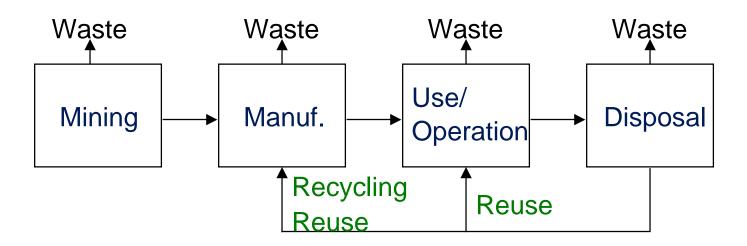
- ISO 14040: Principles and Framework
- ISO 14041: Goal, Scope & Inventory Analysis
- ISO 14042: Impact Assessment
- ISO 14043: Life Cycle Interpretation
- ISO 14047: Examples of Impact Assessment
- ISO 14048: Documentation Format
- ISO 14049: Examples of Inventory Analysis

### **ISO Definition of LCA - 1404X**



## Life-Cycle Assessment (LCA)

- A concept and methodology to evaluate the environmental effects of a product or activity holistically, by analyzing the whole life cycle of a particular product, process, or activity (U.S. EPA, 1993).
- LCA studies analyze the environmental aspects and potential impacts throughout a product's life cycle (e.g., cradle-to-grave) from raw material acquisition through production, use and disposal (ISO).



## Life Cycle Concept

Leads to two types of approaches



Identifying opportunities to implement action, (e.g., recycling) across the life cycle

OR

Input/Output Determination

Using the ISO framework to account for and evaluate system flows and potential impacts

#### **Goal Definition**

Why is the study being done?

- Internal Screening LCA
- Internal Detailed LCA
- External Third Party Reviewed LCA
- Comparative Assertion Disclosed to the Public

The Goal establishes Function & Functional Unit

The goal must be revisited periodically as the study progresses to ensure consistency of data collection with end use of the results.

#### **Functional Unit**

- Functional unit is defined by the primary function fulfilled by a product system
- Enables equal comparison of alternative product systems
- Determines the reference flow on which amounts of inputs and outputs are calculated

## **Scope Definition**

#### Setting the study boundaries to:

- Define Coverage:
  - Time
  - Geographical
  - Technology
- Justify limits:
  - Focus on select stages
  - Omitting small inputs

## **Issues on Inventory Data**

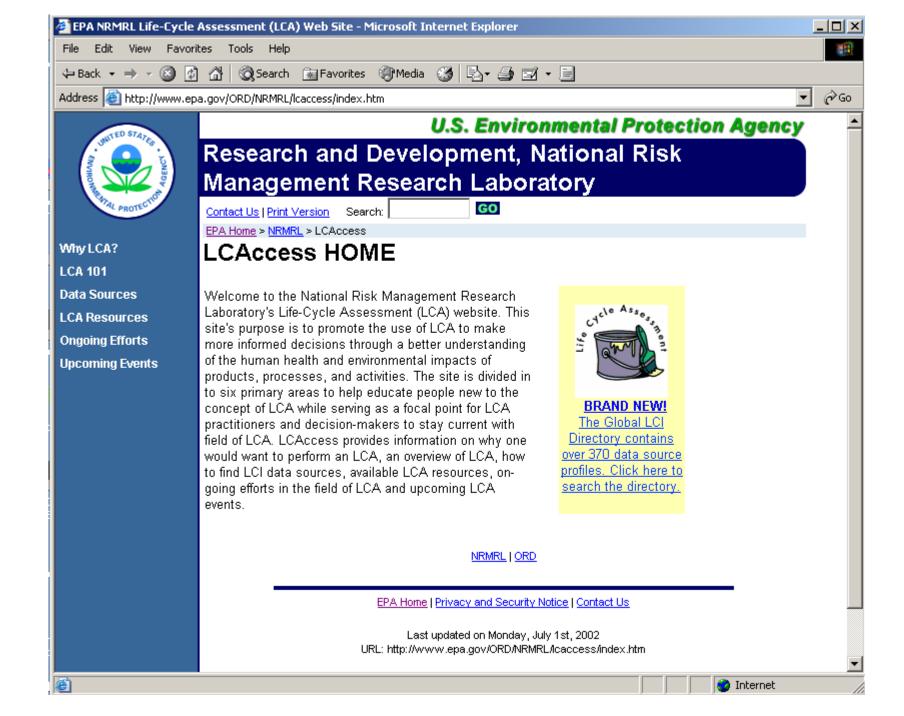
- Data sources and accuracy are major barriers to conducting LCAs
- Data come from many different sources, such as:
  - Proprietary, company data
  - Consultants, labs, universities
  - Public, e.g., Toxics Release Inventory (EPA) and Greenhouse Gases, Regulated Emissions, and Energy Use in Transportation (DOE/ANL)
- Databases use different units or different reference flows and report across different time periods.
- Often more than one source is needed to calculate the necessary inventory data

#### **Cut-Off and Data Estimation**

- In a perfect world an LCA would track all the processes in the system under study.
   In practice this is impossible!
- Cut-off and estimation where data are lacking and time and money are limited.
- Occurs after data collection when items are unknown or undocumented.
- Revisit the goal to ensure the study has not deviated from the original intent.

## **Data Availability**

- Efforts are underway to make inventory data more accessible:
- North American Database (in progress)
   NREL, EPA, GSA, Army, Auto Industry http://www.nrel.gov/lci/
- EPA's Data Portal LCAccess www.epa.gov/ORD/NRMRL/lcaccess

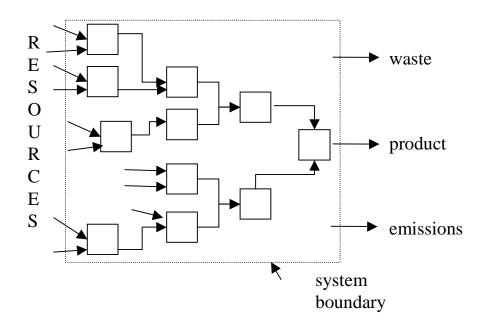


## **Procedural Organization**

- Normative choices made prior to modeling the product system
- Choice of data sources and data quality requirements
- Enforcement of the accounting rules
- Processing of data choices
- The LCI calculation method
- Significance analysis
- Presentation of the results MAINTAIN TRANSPARENCY OF WHAT WAS DONE

## **Circularity Effects**

Circularity effects in the economy must be accounted for: cars are made from steel, steel is made with iron ore, coal, steel machinery, etc. Iron ore and coal are mined using steel machinery, energy, etc...



## Format and Data Categories

- Choice of data categories should be made in relation to impact categories
- Use a transparent format
- Conformity with a data exchange standard can be useful:
  - ➤ ISO 14048 Data documentation format (2002)

## **Data Quality**

- Specific vs. general
- Measured, calculated or estimated
- Precision as a measure of variability
- Completeness as a percentage
- Representativeness
- Consistency
- Reproducibility
- Reliability of data source
- Mass and energy balances

#### **Co-Product Allocation**

- Processes often make more than one product
- If possible avoid allocation by:
  - Splitting up processes
  - Expanding the system boundary to include the additional functions
- If allocation is required,
  - Partition by physical relationship (mass; volume)
  - > Partition by economic value

## **Impact Modeling**

 There is still no consistent way to model impacts for LCA, however,

 The practice is converging on similar impact categories.



# Impact Assessment - Common Impact Categories

#### **Impact Category**

- Resources
- Water
- Global Warming
- Ozone Depletion
- Acidification
- Eutrophication
- Smog Formation
- Human Toxicity
- Eco Toxicity
- Waste
- Land Use
- Noise
- Odor

#### **Indicator Measurement**

kg scarce Resources

m<sup>3</sup> Water

kg CO<sub>2</sub> Equivalents

**CFC 11 Equivalents** 

kg SO<sub>2</sub> Equivalents

kg PO₄³- Equivalents

kg Ethene Equivalents

HTx Equivalents

ETx Equivalents

kg Waste

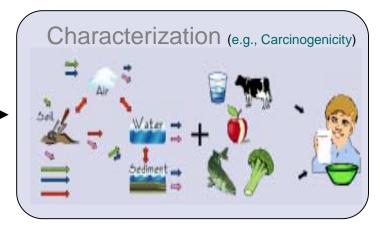
equivalent hectares

equivalent decibels] More common

?? ] in Europe

Inventory of Stressors
Land Use
Chemical Emissions
Water Use
Fossil Fuel Use

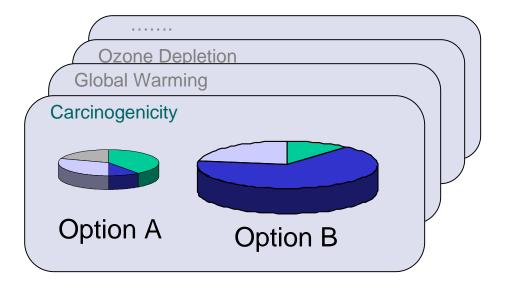
Impact Categories
Land Use
Ozone Depletion
Global Warming
Acidification
Carcinogenicity
Noncarcinogenicity
Eutrophication
Smog Formation
Water Use
Fossil Fuel Use







Tool for the Reduction and Assessment Of Chemical and Other Environmental Impacts



# Methodology Issues (Limitations)

- There is no single LCA method that is universally agreed upon.
- Different boundary definitions will lead to different results.
- There is lack of comprehensive data for LCA.
- Data reliability is questionable.
- LCA is too slow for application in the design process.
- Conventional LCA ignores economic and societal effects.
- LCA cannot capture the dynamics of changing markets and technologies.
- LCA is most useful as an iterative process to identify where more information is needed (e.g., risk assessment).

### **LCA Software**

• BEES 3.0

• ECO-it 1.0

• EcoManager 1.0

• EcoPro 1.5

• GaBi 3.0

IDEMAT

• LCAD

• LCAiT 2.0

LCNetBase

PEMS

• REPAQ 2.0

• SimaPro 5.1

• TEAM 3.0

• Umberto 4.1

**NIST** 

PRé Consulting

Franklin Associates, Ltd.

**EMPA** 

PE International/IKP

Delft Univ. of Technology

Battelle/DOE

CIT EkoLogik

Sylvatica

PIRA

Franklin Associates, Ltd.

PRé Consulting

Ecobalance

**IFU** 

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## Suggested Reading

- Curran, M.A. (ed.). 1996. Environmental Life Cycle Assessment.
   McGraw-Hill, New York
- Jensen, A.A., et al. 1997. Life Cycle Assessment (LCA): A Guide to Approaches, Experiences and Information Sources. Report to the European Environment Agency. Copenhagen, Denmark
- Heijungs R, et al. 1992. Environmental Life Cycle Assessment of Products. Vol. I: Guide, and Vol. II: Backgrounds. Leiden: CML Center for Environmental Studies, Leiden University
- U.S. Environmental Protection Agency. Office of Research and Development. 1993. Life Cycle Assessment: Inventory Guidelines and Principals. EPA/600/R-92/245
- Environment Canada. 1997. Environmental Life Cycle Management
- International Journal of Life Cycle Assessment
- Journal of Industrial Ecology
- Journal of Cleaner Production