



## An Evaluation of Flexographic Inks on Wide-Web Film: Summary Booklet



Design for the Environment Program  
Economics, Exposure, and Technology Division  
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U.S. Environmental Protection Agency

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*Developed in partnership with the following associations:*





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- The Flexo Project Steering Committee
- The Flexo Project Technical Committee
- Industry Contributors to the Flexo Project Performance Demonstrations

The DfE Partners, particularly the Steering Committee, include the major associations in the flexographic ink industry. These partners are an excellent source of information on both industry trends and concerns. Their willingness to maintain continued partnership with DfE over the years demonstrates their commitment to providing the industry with sound environmental information. Associations are considered essential DfE partners both during a project as well as for industry-wide communication and implementation of project results. Associations are key to sharing information, including incentives to making change and recognition of businesses that have made environmental improvements.

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\* These companies voluntarily supplied materials for the CTSA or participated in the performance demonstrations.



## For More Information

To learn more about the Design for the Environment (DfE) Flexography Partnership or the DfE Program, or to download any of DfE's documents, visit

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This document presents findings and analysis of a voluntary, cooperative effort between the flexographic printing industry and the U.S. EPA. This is not an official guidance document and should not be relied on by companies in the printing industry to determine regulatory requirements. Information on cost and product usage in this document was provided by individual product vendors and has not been corroborated by EPA. Mention of specific company names or products does not constitute an endorsement by EPA.

### Flexo Publications

*Flexographic Ink Options: A Cleaner Technologies Substitutes Assessment (CTSA)*

Vol 1: EPA EPA 744-R-02-001-A

Vol 2: EPA EPA 744-R-02-001-B

*An Evaluation of Flexographic Inks on Wide-Web Film: Summary Booklet*  
EPA 744-R-02-002

*Developing Cleaner Ink Formulations: A Flowchart for Ink Formulators (brochure)*  
EPA 744-F-02-003

*Options for Cleaner Flexo Inks: Highlights from the Flexo CTSA (brochure)*  
EPA 744-F-02-004

*Reducing VOCs in Flexography (case study)*  
EPA 744-F-96-013

*Learning from Three Companies that Reduced VOC Emissions (case study)*  
EPA 744-F-96-016

*Inside Flexo: A Cleaner Run for the Money (video)*  
(EPA 744-V-98-001)