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184

# ISO 14001 IMPLEMENTATION ISSUES

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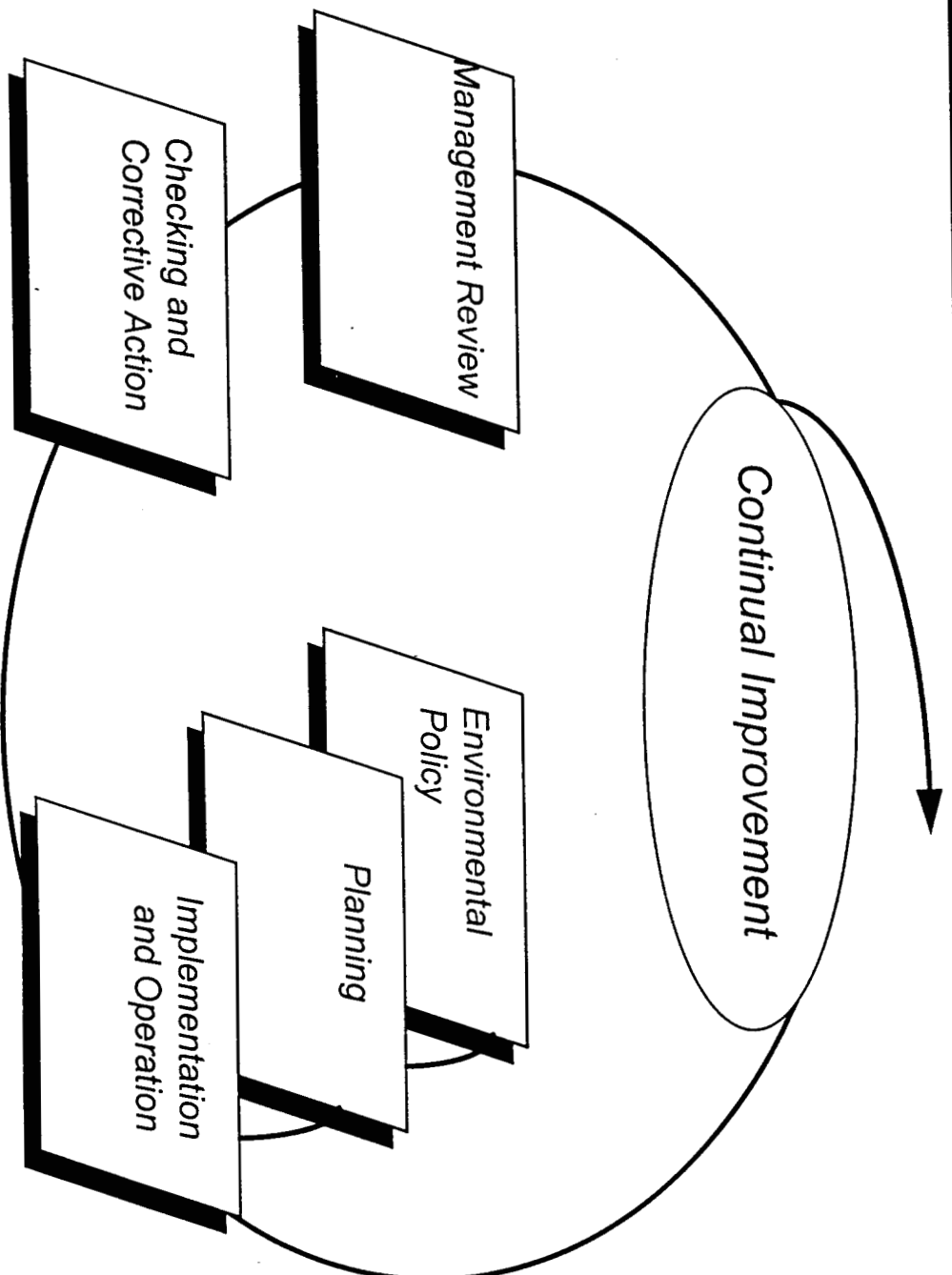
# IMPLEMENTATION ISSUES OVERVIEW

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- Basic Process
- Relationship to Overall EMS
- Implementation / Registration Options
- Common Improvement Areas
- Implementation Model
- Implementation Suggestions

# THE ISO 14001 PROCESS MODEL

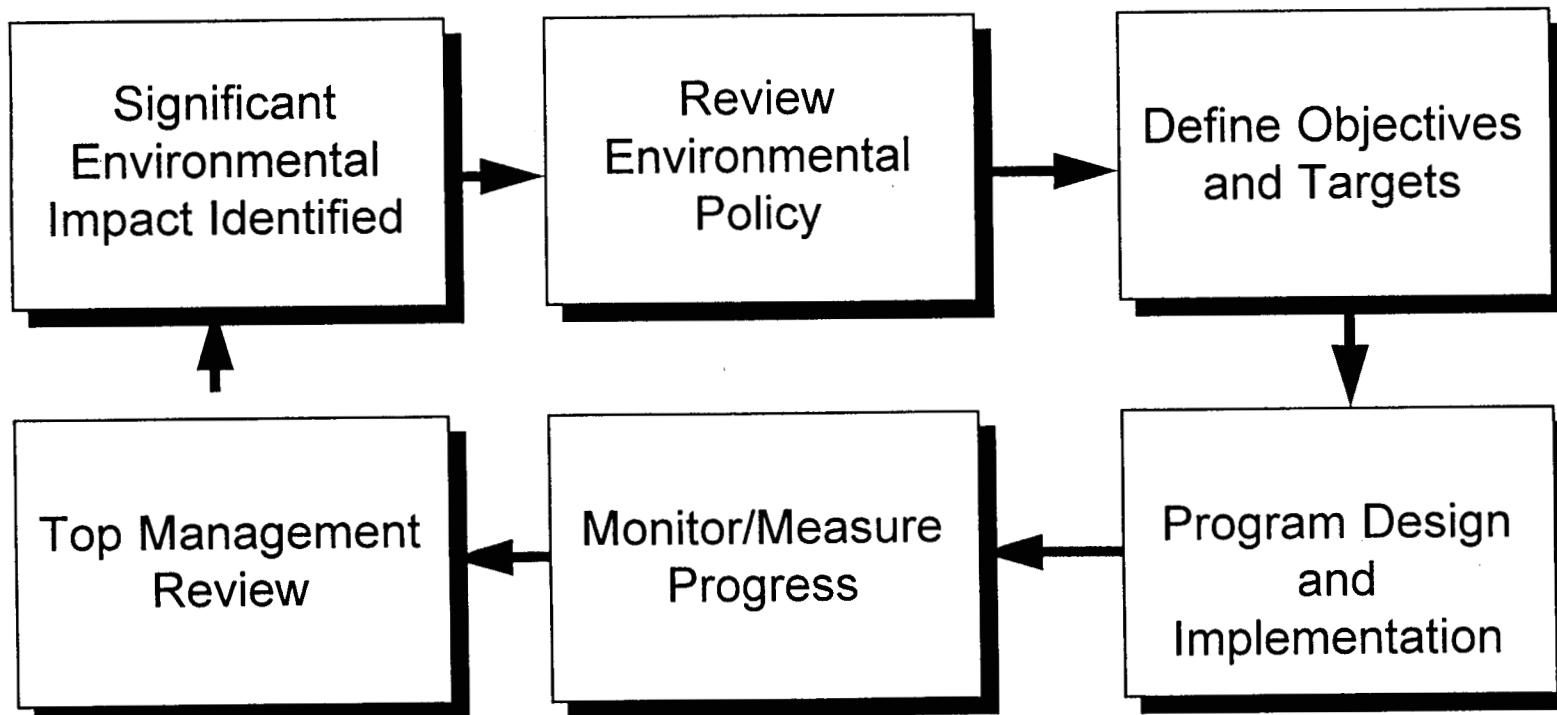
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# BASIC ISO 14001 PROCESS

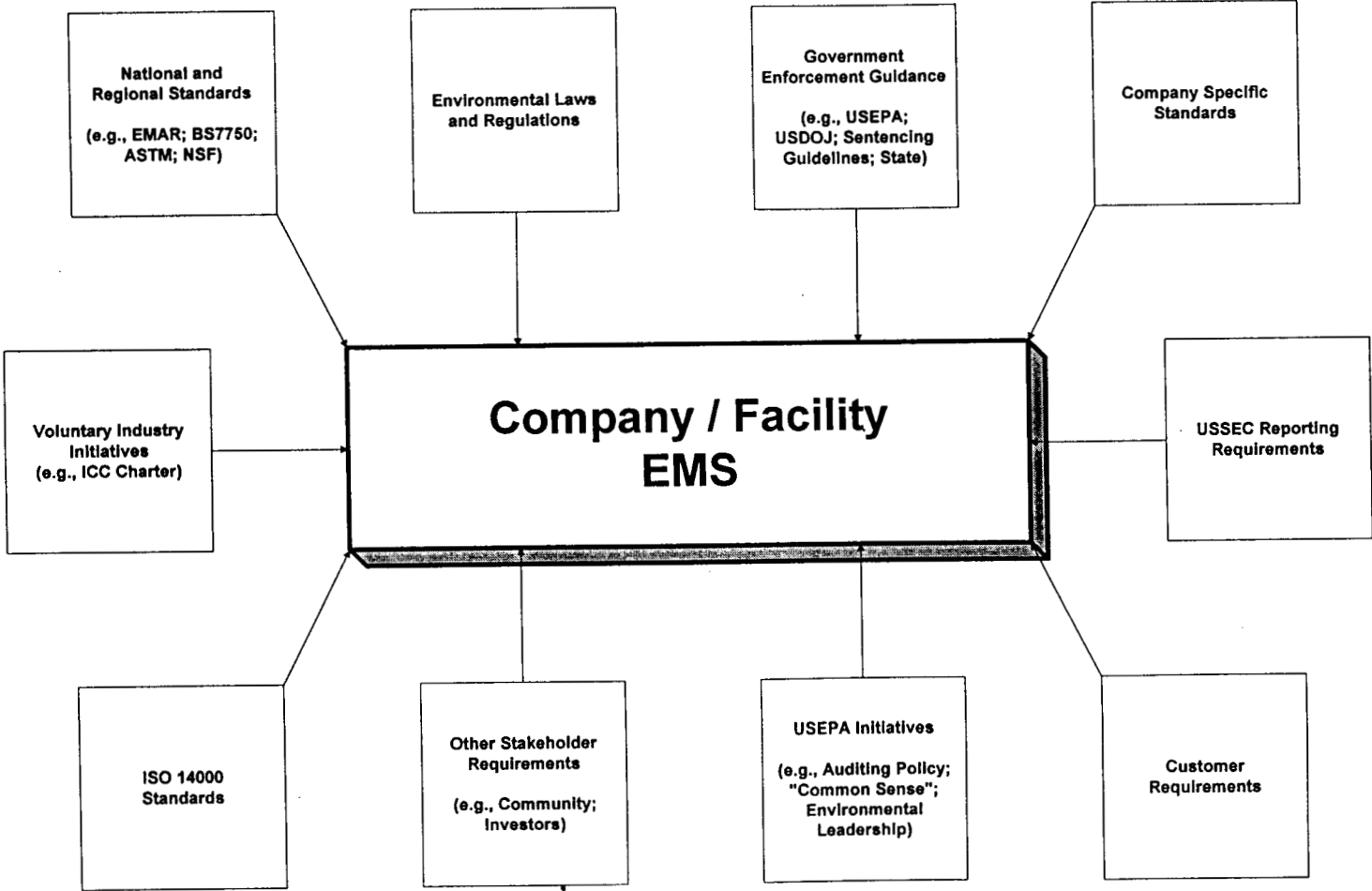
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# RELATIONSHIP TO OVERALL EMS

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# IMPLEMENTATION OPTIONS

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- Partial Implementation
- Self-Declaration
- Third-Party Registration
- Implementation / Registration Mix

# COMMON EMS AREAS REQUIRING SOME IMPROVEMENT

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- Aspects / Impacts Identification
- Documentation (e.g., Revising Procedures)
- Document Control / Record Keeping
- Training
- Requirements Management
- Consistent Responses to Non-Conformities

# REASONS FOR PILOTING ISO 14001

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- Field Test Company's Overall Strategic Plan
- Development of Valid Cost / Resources Data
- Identification of Major Areas Requiring Improvement
- Development of Model Implementation Tools For Use By Other Company Facilities
- Confirm Company's Overall Strategic Plan



# IMPLEMENTATION MODEL

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- Establish Cross-Functional EMS Team
- Select Pilot Facility
- Draft Pilot Facility Strategic Plan
- Conduct Strategic Review
- Implement Major System Upgrades
- Perform Detailed Gap Analysis
- Implement Corrective Actions
- Self-Declare or Register

# IMPLEMENTATION SUGGESTIONS

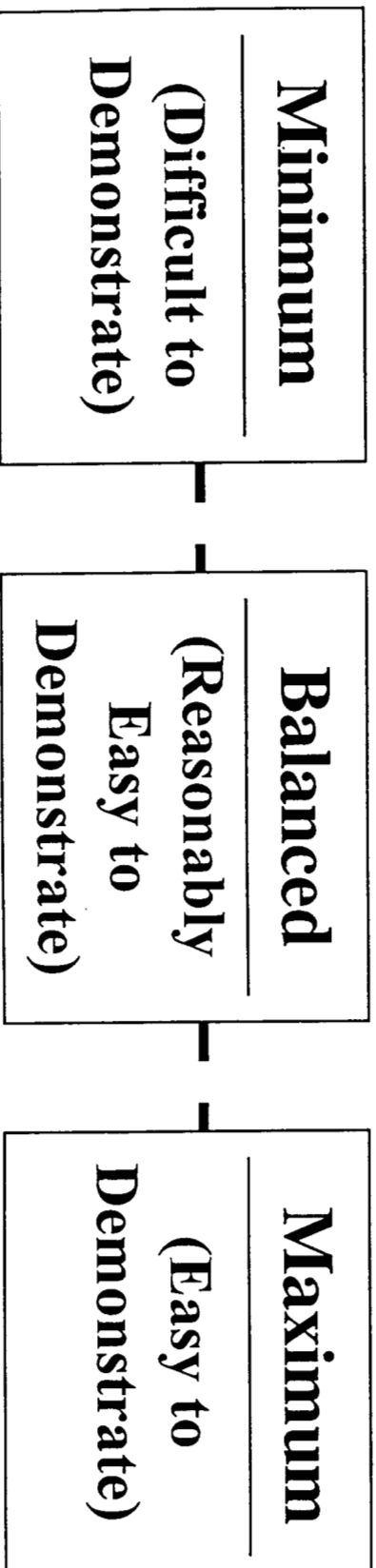
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- Recognize That an EMS is a Management Tool
- Recognize That ISO 14001 is Only One EMS Input
- Don't Create "Another Corporate Program"
- Take Advantage of Existing TQM Systems
- Build On Them and Other Existing Programs
- Integrate Into Day-to-Day Management System

# DEGREE OF ISO 14001 CONFORMANCE

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- Policy Decision - Must Be Consciously or Subconsciously Made as to:
  - The EMS Generally
  - Each EMS Element



# DEGREE OF ISO 14001 CONFORMANCE

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- Process of maximizing the ease with which conformance can be demonstrated

**Seek to Satisfy:**

