MERCURY USE IN BUSINESS OR COMMERCIAL ESTABLISHMENTS

Mercury use in the business sector usually falls into three main categories: mercury used in batteries, lamps, or switches.

There are a number of ways mercury can enter the wastewater stream of a business. When a mercury-containing product such as a thermometer is broken over a sink or improperly cleaned up after a spill, the mercury could get flushed down the drain. Mercury may also be present in a business facility's sewer pipes and traps from historical use of mercury.

Once mercury enters a wastewater treatment plant, most of it concentrates in wastewater biosolids during treatment. Since most treatment plants dispose of generated solids by land spreading, mercury enters the terrestrial environment by this process. Some of this mercury spread on land may, over time, be volatilized to the atmosphere. This mercury may then be deposited into lakes and streams, methylated, and ingested by fish, eventually reaching wildlife and humans.

To prevent such occurrences, it is important to have effective spill response measures. Instruments containing mercury should be labeled and proper procedures should be followed when cleaning or refilling instruments that contain mercury. Instrument cleaning or refilling should take place in a well ventilated area, and, if possible, over a tray to contain any spills.

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ABOUT THIS HANDOUT

This is one chapter of the "Wisconsin Mercury SourceBook." The Sourcebook was written as a guide for communities to help identify and reduce the purposeful use of mercury. The SourceBook contains background information on mercury contamination and provides a sevenstep outline for drafting a mercury reduction plan.

This handout is one of the nineteen sectors that were highlighted in the SourceBook as a potential contributor of mercury in any given community.

What you will find in this handout:

- ★ Information on mercury-containing products and that are unique to this sector
- ★ Information on mercury-containing products that are found both in this sector and in a wide variety of other sectors (e.g., fluorescent lamps, switches)
- ★ Case studies that describe the source substitution experiences of businesses in this sector
- ★ Action ideas that describe pollution prevention, recycling, and management practices for a mercury reduction plan for a business in this sector. This provides a good overview of the types of mercurycontaining products and alternatives that may exist in your sector.
- ★ A sample proclamation that explains the mercury issue and possible mercury minimization options for this sector
- ★ Current mercury projects in this sector

For more information, please contact:

WHY SHOULD I BE CONCERNED ABOUT MERCURY?

Some of you may remember playing with mercury when you were a child. Its silvery white shimmer was entrancing, and the ability of its glistening mass to split and come back together again was magical. But scientists are now beginning to realize that there is another side to mercury's wily nature. In fact, it is some of mercury's most elemental qualities that make it a difficult substance to handle.

Mercury is a common element that is found naturally in a free state or mixed in ores. It also may be present in rocks or released during volcanic activity. However, most of the mercury that enters the environment in Wisconsin comes from human uses.

Because mercury is very dense, expands and contracts evenly with temperature changes, and has high electrical conductivity, it has been used in thousands of industrial, agricultural, medical, and household applications.

It is estimated that half of the anthropogenic mercury releases in Wisconsin are the result of the purposeful use of mercury. The other half of mercury emissions originate from energy production.

Major uses of mercury include dental amalgams, tilt switches, thermometers, lamps, pigments, batteries, reagents, and barometers. When these products are thrown in the trash or flushed down a drain, the mercury doesn't go away.

The good news is that the majority of products that use mercury purposefully have acceptable alternatives. For example, electric vacuum gages, expansion or aneroid monitors are good alternatives to mercury blood pressure monitors. Mechanical switches, magnetic dry reed switches, and optic sensors can replace mercury tilt switches.

Replacing mercury-laden products with less toxic alternatives is referred to as *source reduction*. Source reduction allows us to eliminate the use of mercury in certain waste streams. This is especially beneficial considering the volatile nature of mercury, because mercury can so easily transfer from air to soil to water.

Practicing source reduction in combination with recycling the mercury already in the waste stream can have a significant impact on reducing mercury levels in the environment.

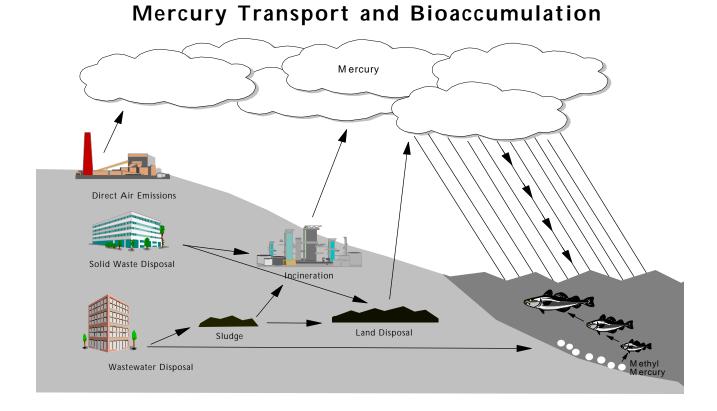
HEALTH EFFECTS OF ELEMENTAL MERCURY

The toxicity of mercury has long been known to humans. Hat makers during the 19th century developed symptoms of shaking and slurring of speech from exposure to large amounts of inorganic mercury, which was used to give a metallic sheen to felt hats. This gave rise to the term "mad as a hatter."

The hat makers were suffering from neurological damage from the inhalation of mercury fumes. Exposure to elemental mercury vapors can cause acute respiratory problems, which are followed by neurologic disturbances and general systemic effects. Acute exposure to inorganic mercury by ingestion may also cause gastrointestinal disturbances and may effect the kidneys.

SO WHAT'S THE BIG DEAL?

Mercury is a bioaccumulative, persistent, toxic substance that threatens the health of humans and wildlife throughout North America. The USEPA, Environment Canada, the International Joint Commission, the Commission for Environmental Cooperation and many state and provincial governments have identified mercury as one of the most critical pollutants for significant elimination and/or reduction.



Mercury can enter the environment from a number of paths. For example, if a mercury-containing item is thrown into the garbage, the mercury may be released into the atmosphere from landfill vapors or leachate, or the mercury may vaporize if the trash is incinerated. If mercury is flushed through a wastewater system, the mercury will likely adhere to the wastewater sludge, where it has the potential to volatilize and be deposited elsewhere. Mercury can enter the atmosphere through these various means because it evaporates easily. It then travels through the atmosphere in a vaporized state.

Once mercury is deposited into lakes and streams, bacteria convert some of the mercury into an organic form called *methylmercury*. This is the form of mercury that humans and other animals ingest when they eat some types of fish. Methylmercury is particularly dangerous because it *bioaccumulates* in the environment. Bioaccumulation occurs when the methylmercury in fish tissue concentrates as larger fish eat smaller fish. A 22-inch Northern Pike weighing two pounds can have a mercury concentration as much as 225,000 times as high as the surrounding water.

These concentrations are significant when one considers the potential toxic effects of methylmercury. Methylmercury interferes with the nervous system of the human body and can result in a decreased ability to walk, talk, see, and hear. In extreme examples, high levels of methylmercury consumption has resulted in coma or death.

Many animals that eat fish also accumulate methylmercury. Mink, otters, and loons in Wisconsin have been found to have high levels of mercury in their tissue. Mercury can interfere with an animal's ability to reproduce, and lead to weight loss, or early death.

Fish Consumption Advisories

There are currently 260 lakes and more than 350 miles of rivers in Wisconsin that have fish consumption advisories because of mercury. Approximately 1 out every 3 sites that is tested is listed on the advisory; no sites have ever been removed. Fortyeight states now issue fish consumption advisories to protect human health. Most of these warnings are related to mercury contamination.

Mercury Product Focus: Batteries

✔ Mercuric Oxide Batteries

Prior to the 1980s, most primary batteries and some storage batteries contained mercury in the form of mercuric oxide (HgO), zinc amalgam (Zn-Hg), mercuric chloride (HgCl₂), or mercurous chloride (HgCl₂), or mercurous chloride (Hg2Cl₂). Although the amount of mercury used in each of these batteries was very small, the number of batteries sold in the US was enough to make alkaline batteries the largest component of mercury in the solid waste stream in 1989.

Great pollution prevention progress has been made in this field. In the last decade, the US battery industry has achieved a 99 percent reduction in their use of mercury! The use of alternative materials and different manufacturing techniques have eliminated the use of mercury in almost all battery applications.

Mercury does exist in mercury zinc, carbon zinc, silver oxide, and zinc air batteries. The amount of mercury discarded in mercury zinc batteries is expected to decline in the future as the use of silver oxide and zinc air batteries increases. The use of mercury in zinc air and silver oxide batteries is expected to be discontinued.

Today, mercuric oxide batteries are the only batteries that use mercury to any measurable degree. There are two basic types of mercuric oxide batteries: button cell and larger sizes. The button cell batteries are the types that are most often sold for personal use; they are used in hearing aids, watches, and other items requiring a small battery.

Mercuric oxide batteries offer a reliable and constant rate of discharge. Therefore, the larger mercuric oxide batteries (which look like 9-volt or fat AA batteries) are often used in military, hospital, or industrial uses. The mercury content in these mercury oxide batteries total 33 to 50 percent mercury by weight of the battery.

1993 Wisconsin Act 74

The 1993 Wisconsin Act 74 prohibits the sale in Wisconsin of any alkaline manganese battery manufactured after January 1, 1996, unless the manufacturer can prove that the alkaline manganese battery contains no intentionally introduced mercury. Alkaline manganese button cells can only be sold if they contain no more that 25 mg of mercury.

Zinc Carbon batteries manufactured after July 1, 1994 for sale in Wisconsin must contain no intentionally introduced mercury. Beginning July 1, 1994 mercuric oxide batteries, except button cells, may not be sold in Wisconsin unless the manufacturer identifies a collection site that meets prescribed standards, informs each purchaser of the collection site and a telephone number to call for information on recycling batteries, and informs the Department of Agriculture, Trade, and Consumer Protection and DNR of this collection site. The law also states that only a certified collection site may treat, store, or dispose of mercuric oxide batteries, and they must be recycled if possible.

Batteries and Mercury Content

From "Household Batteries Waste Management Study," by Gershman, Brickner, and Bratton, Inc., 1992; Managing Used Dry Cell Batteries: A Household Hazardous Waste Fact Sheet," MPCA

Type of Battery	Example of Use	Mercury Content
Alkaline		
Cylindrical or rectangular cells; the most commonly recognized battery. Labeled "alkaline."	Flashlight, radios, toys, calculators, remote controls, electronic games, portable radios and televisions, garage door openers.	Previously contained an average of 0.5 percent mercury to control the zinc reaction. 1993 Wisconsin Act 74 mandates that all alkaline manganese batteries sold in Wisconsin after January 1, 1996 be mercury free. Alkaline manganese button cell batteries to contain no more than 25 milligrams of mercury .
Zinc Carbon		
Cylindrical or rectangular cells; labeled as "General Purpose", "Heavy Duty" , or "Classic"	Best used in slow drain applications like clocks, garage door openers, pagers, and smoke detectors. Have much shorter life span than Alkaline batteries.	Use of mercury in these batteries is being phased out. 1993 Wisconsin Act 74 mandates that all zinc carbon batteries for sale after July 1, 1994 be mercury free.
Silver Oxide		
Button shaped with no distinguishing marks	Watches, calculators, toys, greeting cards, musical books	Contain about one percent mercury by weight. mercury use in these batteries is expected to be discontinued.
Zinc Air		
Usually button shaped. Identify by pin hole on one side	Hearing aids	Contain about one percent mercury by weight. mercury use in these batteries is expected to be discontinued.
Mercury Zinc (Mercuric Oxide)		
Button shaped, marked with ; larger mercuric oxide batteries look like 9-volt or fat AA batteries	Hearing aids, watches, and other items requiring a small battery. In consumer applications, mercuric oxide batteries are being replaced by zinc-air button cells. The larger mercuric oxide batteries are often used in military, hospital, or industrial uses.	Contain significant amounts of mercury ; total 33 to 50 percent by weight of the battery. Wisconsin Act 74, requires a collection system for those selling mercuric oxide batteries, and requires the recycling of mercuric oxide batteries unless no reasonable alternative exists.

Mercury Product Focus: Detergents and Cleaners

The Massachusetts Water Resources Authority (MWRA), in conjunction with MASCO (a consortium of Longwood Medical and Academic Area Institutions), has been working with their area hospitals and academic institutions to identify and address the problem of mercury contamination in hospital and medical waste streams. As part of this process, the MWRA group also worked to identify "other sources" of mercury contaminants. These are common products, such as bleach, alcohol, laboratory lids, not otherwise thought to be of significant importance or concern, that might contain low levels of mercury. Thus far, a total of 118 products has been identified by this team. This information is applicable in a variety of settings.

Included among their findings:

★ At least four (4) cleaners, nine (9) soaps, embedding tissues and other miscellaneous items such as photoprocessing fixer and developer solutions each contain significant levels of mercury.

"Other Sources of Mercury"

Information from the Massachusetts Water Resources Authority/MASCO

Product	Mercury Content (ppb)
Ajax Powder	0.17
Comet Cleaner	0.15
Lysol Direct	<0.011
Soft Scrub	<0.013
Kodak Fixer	6.9; 3.7
Kodak Developer	2.65; 6.0
Alconox Soap	0.004 mg/kg 0.005 mg/kg <0.0025 mg/kg
Derma Scrub	<5.0 <2.5
Dove Soap	0.0027
Ivory Dishwashing Liquid	0.061
Joy Dishwashing Liquid	<0.01
Murphy's Oil Soap	<0.012
Soft Cide Soap (Baxter)	8.1
Sparkleen Detergent	0.0086
Sunlight Dishwashing Detergent	<0.011

Mercury Product Focus: Lamps

- ✓ fluorescent
 - general purpose straight, U-bent, circline, compact
 - high output
- ✓ metal halide
- ✓ high pressure sodium

There are a number of electric lamps that use mercury as an intrinsic part of their functioning. These lamps include fluorescent, mercury vapor, metal halide, and high pressure sodium lamps. These lamps may be used indoors or outdoors in heat lamps, film projection, photography, dental exams, photochemistry, water purification, or street lighting.

Fluorescent lamps contain mercury in a vapor form. The electric current of the lamp "excites" the mercury atoms, which then give off invisible ultraviolet light. The ultraviolet light then "excites" a powdery phosphorus coating inside the tube that emits visible light. The mercury that is contained in these lamps is emitted into the atmosphere when the lamps are broken, disposed of in landfills, or incinerated. Fluorescent lamps are still a good option. They last longer and cost less to run than incandescent lights because they use up to 50 percent less electricity. This energy savings helps reduce mercury emissions because small amounts of mercury are present in coal that is burned in power plants. The less energy we use, the less mercury will be released into the environment when coal is burned.



New Low Mercury Fluorescent Lamp

Phillips Electronics has developed a long-life fluorescent that contains so little mercury it is no longer considered a hazardous waste. "Typically fluorescent lamps have an overabundance of mercury because mercury loses its effectiveness due to physical and chemical reactions. So manufacturers put in an overdose of mercury to compensate for these reactions," said George Preston, a scientist at Philips Lighting Co. Currently, a four-foot lamp contains about 22.8 milligrams of mercury, down from 38.4 milligrams in 1990. Philips's new lamp contains less than 10 milligrams of mercury. The new lamp, named ALTOTM, relies on a "buffering mechanism" that blocks the physical and chemical reactions that cause the mercury to lose its effectiveness over time. The lamp also uses a new form of phosphors patented by Philips.

- From "Philips Unveils a Fluorescent Lamp With Less mercury and a Long Life," Wall Street Journal, June 9, 1995

Recycling Your Fluorescent Lamps

Several Wisconsin companies are in the business of recycling fluorescent lamps and incandescent bulbs. The copper coils, and aluminum or brass end pieces are smelted and reused as raw materials for non-food products. The glass can be purified and used to make fiberglass. The mercury is distilled from the phosphor powder and reused in new lamps and thermometers.

State hazardous waste regulations prohibit businesses from disposing of waste lamps and light bulbs in sanitary landfills if those lamps and bulbs contain levels of heavy metals that exceed hazardous waste limits. For information on the storage, collection, and transport of fluorescent lamps, please see the informational handout, "Recycling Your Fluorescent Lamps," in the "Resources" section of this sourcebook.

Types of Bulbs and Lamps that Contain Mercury

- Fluorescent Lamps the tube-style were first used as overhead lighting in offices, now they also come in compact globe shapes for a variety of home and office uses
- Mercury Vapor Lamps the first high intensity discharge (HID) lamps with blue-white light, originally used as farmyard lights
- Metal Halide Lamps newer, more efficient HID lights found in homes and offices
- High-Pressure Sodium Vapor Lamps white-yellow HID lights used for street lamps and outdoor security lighting
- Neon Lamps brightly colored lamps typically used in advertising; most colors contain mercury except red, orange, and pink

- From the Wisconsin Recycling Markets Directory

Mercury Product Focus: Switches

Tilt Switches

Including SPST, SPDT, NO, NC, wide angle, omnidirectional, circuit board mount

- "silent" wall switches, single pole and three way (believed to be totally discontinued in 1991)
- ✓ airflow/fan limit controls
- ✓ building security systems (tilt and trembler devices)
- ✓ chest freezer lid switches (for light)
- cameras (still, video, film: overridable position sensor to protect CCD from sunlight damage)
- ✓ fire alarm box switch
- ✓ laptop computer (screen shutoff when closed)
- portable phone (mute/privacy switch when phone is in horizonal position)
- ✓ temperature control
- ✓ washing machine lids (for spin-cycle shut-off)

Another source of mercury that businesses may encounter is mercury switches. A small electrical switch may contain 3,500 milligrams of mercury; industrial switches may contain as much as eight pounds of mercury. Mercury is used in temperature-sensitive switches and in mechanical switches. The mechanical (tilt) switches are activated by a change from a vertical to a horizontal position. These are used in products like thermostats and silent switches. Mercurycontaining tilt-switches may also be present in or under the lids of clothes washers and chest freezers - they stop the spin cycle or turn on a light. Mercury tilt switches are also found in motionsensitive and position sensitive safety switches in clothes irons or space heaters. If a mechanical switch is not visible in these items, a mercury switch is probably being used.

Mercury tilt switches have been used in thermostats for more than 40 years. According to Honeywell, Inc., a major manufacturer of thermostats, more than 50 million mercury-containing thermostats have been sold since the 1950s for use in homes and offices. Mercury in these thermostats provide accurate and reliable temperature control, require little maintenance, and do not need a power source. However, each mercury switch in a thermostat contains about 3 grams of mercury. (There may be one or more of these switches in a single thermostat, each switch in a sealed glass bulb.) Alternatives to these products include electronic

thermostats, which can be programmed to set room temperatures at predetermined times. (blue brochure: the waste connection)

Float control switches may be used in septic tank and sump pumps to turn the equipment on and off when water is at a certain level. Often, these switches are visible. Temperature-sensitive switches may be used in thermostats. Yet another type of mercury switch, the plunger or displacement relay, is used in high current, high voltage applications that could include lighting, resistance heating, or power supply switching (*M2P2*).

Honeywell Corporation has been running a free take-back program in Minnesota to collect any brand of used mercury-containing thermostat through either a reverse distribution system or a recycle by-mail system.

Honeywell works with heating, ventilating, and air-conditioning (HVAC) wholesalers who sell their product. Honeywell has one license (called a network license) for all the wholesalers who are participating as a consolidation point for the thermostats. HVAC wholesalers contact their Honeywell customer service representatives to order containers

Reduction Works!

for used thermostats, and Honeywell sends the wholesaler a plastic container with an attached lid that holds 100 thermostats.

Homeowners who replace their own thermostats without contractor assistance or with contractors who are not currently participating in the Honeywell program may recycle their thermostats through the free recycle-by-mail system. These individuals can call a toll-free number to receive a free postage paid thermostat mailer.

Mercury Switches in Electrical Applications

Switch	Quantity of Mercury	Available Alternatives
Tilt Switch		
· Thermostats	3,000 - 6,000 mg	Electronic type and snap switches
• Float Control (septic tank and sump pumps)	?	Magnetic dry reed switch, optic sensor, or mechanical switch
· Freezer Light	2,000 mg	Mechanical switch
• Washing Machine (power shut off)	2,000 mg	Mechanical switch
• Silent Switches (light switches prior to 1991)	2,600 mg	Mechanical switch
Thermo-Electrical Applications		
• Accustat ("mercury in glass thermostat," a calibrated device resembling a thermometer is used to provide precise temperature control for specialized applications)	~ 1,000 mg	?
 Flame Sensor (used in residential and commercial gas ranges, mercury is in capillary tube when heated mercury vaporizes and opens gas valve or operates switch. Used for both electrical or mechanical output.) 	2,500 mg	Hot surface ignition system for devices or products that have electrical connections.

Source: Michigan Mercury Pollution Prevention Task Force, 1996

ACTION IDEAS FOR BUSINESSES TO CONSIDER

Pollution Prevention

- ✓ Substitute zinc air or silver oxide batteries for your mercuric oxide (mercury-zinc) batteries.
- ✓ Use safe, non-mercury cleaners and degreasers in housekeeping departments and maintenance areas.
- ✓ When remodeling or replacing old equipment, replace thermostats containing mercury switches with thermostats containing electronic type and snap switches, and replace "silent" light switches with mechanical light switches.
- ✓ Purchasing departments need to know the cost of alternatives and the suppliers for the alternatives. They should consider disposal costs when evaluating a product; total product cost should include disposal costs and costs for cleaning up accidents.
- ✓ Consider the use of an Administrative Directive, either formal or informal, to end the purchase of mercury-containing products.

Recycling

- ✓ Establish a battery collection program.
- ✓ Continue to use fluorescent lamps! Even though fluorescent lamps contain mercury, they are a good choice because they use much less energy than regular bulbs. Consider the use of low-mercury fluorescent lamps. Recycle all fluorescent lamps, even the low-mercury variety.
- ✓ Recycle or dispose of mercury-containing products in your facility in an environmentally sound manner

Good Management Practices

- ✓ Label instruments containing mercury.
- ✓ Follow proper procedures when cleaning or refilling instruments that contain mercury. Instrument cleaning or refilling should take place in a well ventilated area, and, if possible, over a tray to contain any spills.

SAMPLE PROCLAMATION

Your facility may wish to formally declare your commitment to mercury reduction. You may use the proclamation below, or adapt it to suit your needs.

WHEREAS mercury is an elemental substance, that once released into the environment, easily and rapidly changes forms to several organic and inorganic states that transfer from soil to air to water and back again;

WHEREAS the organic form of mercury, methylmercury, bioaccumulates in aquatic ecosystems to magnify concentrations in animal tissue in increasing degrees up to 250,000 times;

WHEREAS methylmercury, the most toxic form of mercury, can affect the reproductive efforts of top predators in aquatic environments such as loons, otters, mink, and panthers;

WHEREAS the neurotoxic effects of high levels of methylmercury poisoning in humans has been established, and low-level doses of methylmercury consumption can potentially effect human health, especially that of a fetus;

WHEREAS elemental mercury is a highly toxic substance which can vaporize easily and cause both acute and chronic health effects including severe respiratory irritation and damage to the central nervous system;

WHEREAS mercury has been identified internationally as a toxic substance of concern, and mercury contamination has led to fish consumption advisories for more than 235 lakes and 350 miles of rivers in Wisconsin;

WHEREAS the majority of mercury entering Wisconsin comes from anthropogenic sources, and one-quarter of these emissions are the result of the purposeful use of mercury;

WHEREAS mercury is used widely in consumer and industrial products, where, in most cases, alternative, mercury-free products are available;

WHEREAS pollution prevention or product substitution is a progressive approach to protecting the environment that eliminates or minimizes the generation of mercury-bearing waste, making it one of the most favorable strategies for maintaining a clean environment;

WHEREAS pollution prevention for mercury can help environmental conditions, as well as protect the health and safety of workers;

WHEREAS recognizing mercury minimization as an active opportunity to improve the environment of Wisconsin and the environment of our business, we, the undersigned, do hereby declare our business to be a mercury minimization participant;

WE commit to research the following mercury minimization opportunities in our facility and implement those we find most feasible:

Pollution Prevention

- Substitute zinc air or silver oxide batteries for mercuric oxide (mercury-zinc) batteries
- Use safe, non-mercury cleaners and degreasers in labs, housekeeping departments, and maintenance areas
- Replace mercury-containing thermostats and switches with mercury-free alternatives when remodeling or replacing old equipment

Recycling

- Establish a battery collection program
- Recycle fluorescent lamps
- Recycle or dispose of mercury-containing products in an environmentally sound manner

Good Management Practices

- Label instruments containing mercury
- Follow proper procedures when cleaning or refilling instruments that contain mercury

Facility

Name

Date Signed

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The information included in this pamphlet is essentially a compilation of the best mercury pollution prevention work to date. Information was gathered from the documents below; some material may have been quoted directly from these sources:

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"Waste Household Battery Management in Wisconsin," SHWEC Waste Education Series

"Wisconsin Recycling Markets Directory," Wisconsin DNR, May 1995

Project:	Pollution Prevention Opportunity Assessment and Database Needs Survey
Description:	Target pollution prevention for small and medium sized businesses
Agencies work	ing on this project:
University of MN	I - Duluth
Project:	Small Business Technical Assistance Model
Description:	Technical Assistance strategy for the Lake Superior Basin
Agencies work	ing on this project:
MPCA/OEA	
WLSSD	
oups	
oups Project:	Green Lights Program
•	
Project: Description:	Encourages voluntary light bulb replacement, and promotes use of energy-efficier