



Mills That Produce Tissue Products Containing Recovered Paper

MILLS THAT PRODUCE TISSUE PRODUCTS CONTAINING RECOVERED PAPER

This list of manufacturers and suppliers of tissue containing postconsumer recovered fiber was prepared to facilitate implementation of the U.S. Environmental Protection Agency's (EPA's) Comprehensive Procurement Guideline (CPG) and to assist customers interested in purchasing and using products containing recovered materials. Some manufacturers provided the names and locations of regional or local suppliers.

Each listing is based on information provided by the manufacturer. Product information was not verified, and no guarantee, expressed or implied, is made as to the accuracy or completeness of the information provided. Inclusion in this listing does not represent an endorsement by EPA.

For information on or copies of the CPG, contact EPA's RCRA Hotline at 800 424-9346 or access EPA's CPG Webs site at <www.epa.gov/cpg>.

This list contains information on the following products or supplies:

TISSUE PRODUCTS

A list of definitions is included.

TISSUE PRODUCTS

Atlantic Earth Works

21 Winters Lane
Catonsville, MD 21228
Contact: Beth Yensan
Phone: 410 747-7314 or 800 323-2811
Fax: 410 747-8778

Atlantic Packaging Products, Ltd.

111 Progress Avenue
Scarborough, ON M1P 2Y9
Canada
Contact: Sheila Patterson
Phone: 416 297-2240
Fax: 416 297-2218

Produces 100 percent recycled content bathroom tissue and paper towels. Of this, approximately 80 percent is postconsumer fiber.

Bay West Paper Corporation

Subsidiary of Mosinee Paper Corporation
1150 Industry Road
Harrodsburg, KY 40330
Contact: Sales Department
Phone: 800 723-0008
Fax: 606 734-8200

Produces 40 to 100 percent postconsumer recycled content toweling and sanitary tissue products.

Bio-Tech Mills

P.O. Box 209
Greenwich, NY 12834
Contact: John Ferris
Phone: 518 692-7957
Fax: 518 692-7095

Produces 100 percent postconsumer content bathroom tissue.

Burrows Paper Corporation

501 West Main Street
P.O. Box 987
Little Falls, NY 13365
Contact: Sales Department
Phone: 315 823-2300
Fax: 315 823-2417

Produces recycled tissue products with up to 100 percent postconsumer recycled content depending on customer specifications only. These products include specialty products such as patterned tissue, crepe, napkin, and other items.

Cascades, Inc.

P.O. Box 210
Kingsey Falls, PQ J0A 1B0
Canada
Contact: Claire Rodrigue
Phone: 819 363-5600
Fax: 819 363-5655

Produces 100 percent recycled content bathroom tissue rolls. Of that, 40 percent is postconsumer fiber content.

CityForest

1215 East Worden Avenue
Ladysmith, WI 54848
Contact: Ms. Reggie Goodhall
Phone: 715 532-5541
Fax: 715 532-5542

Produces recycled content bathroom tissue and napkin products that have approximately 20 to 25 percent postconsumer fiber, depending on customer preference.

Competition Unlimited
87 Garden Street
Westbury, NY 11590
Contact: Oke Mgbeokwere
Phone: 516 997-6483
Fax: 516 997-6485

Produces bathroom tissue and rolls, napkins, paper towels, and wrapping tissue containing 100 percent postconsumer materials.

Duluth Lighthouse for the Blind
4505 West Superior Street
Deluth, MN 55807
Phone: 920 983-3173
Fax: 920 983-7955

Duluth Lighthouse for the blind is a Javits-Wagner-O'Day Program federal mandatory source that manufactures bathroom tissue with 100 percent recovered fiber and 30 percent postconsumer fiber content.

Earth Care
555 Leslie Street
Ukiah, CA 95482
Contact: Robert Klayman
Phone: 707 468-9292 or 800 347-0070
Fax: 707 468-9394

Encore Paper Company
1 River Street
South Glens Falls, NY 12803
Contact: Customer Service
Phone: 518 793-5684
Fax: 518 793-2650

Produces a variety of recycled content tissue and toweling products, including bathroom tissue, dispenser napkins, roll towels, and dispenser towels, of varying postconsumer fiber contents between 20 to 25 percent.

Energy and Environmental Concepts, Inc.
325 South Spruce Street
Traverse City, MI 49684
Contact: Steven Kopacki
Phone: 616 947-4632 or 800 968-9998
Fax: 616 947-5635

Erving Paper Mills
97 East Main Street
Erving, MA 01344
Contact: Ralph Cutter
Phone: 978 544-2711
Fax: 978 544-2102

Produces recycled content tissue and towel products with approximately 30 percent postconsumer content.

Flower City Tissue Mills Company
700 Driving Park Avenue
P.O. Box 13497
Rochester, NY 14613
Contact: Jeff Saeger
Phone: 716 458-9200
Fax: 716 458-3812

Manufactures recycled lightweight tissue paper with a recycled content of up to 80 percent. Of that, about 25 percent is postconsumer fiber.

Fort James Corporation
120 Tredegar Street
P.O. Box 2218
Richmond, VA 23218
Contact: Gus Moody
Phone: 804 644-5411
Fax: 804 649-4428

Fort James Corporation manufactures tissue and towel products with a recycled content of up to 100 percent. Of that, about 10 to 30 percent is postconsumer fiber.

Full Circle Paper Outlet, Inc.

3437 Hillsborough Road
Durham, NC 27705
Contact: Jill Fulmer
Phone: 919 309-0811
Fax: 919 309-9314

GreenCo Products, Inc.

72 Cotton Mill Hill, Unit A-350
Brattleboro, VT 05301
Contact: John Greenberg
Phone: 802 254-7605 or 800 326-2897

GreenLine Paper Company

631 South Pine Street
York, PA 17403
Contact: Stephen E. Baker
Phone: 717 845-8697 or 800 641-1117
Fax: 717 846-3806

Javits-Wagner-O'Day Program

c/o National Industries for the Blind (NIB)/NISH
1901 North Beauregard Street
Alexandria, VA 22311
Phone: 800 433-2304
Fax: 703 998-5416

The Javits-Wagner-O'Day (JWOD) Program is a mandatory source for federal customers. JWOD nonprofit agencies furnish bathroom tissue with 100 percent recovered fiber and 20 percent postconsumer fiber content.

Laurel Hill Paper

126 First Street
P.O. Box 159
Cordova, NC 28330
Contact: Ken Hogan
Phone: 910 997-4526
Fax: 910 895-0734

Produces 100 percent recycled content bathroom tissue. Of this, 20 to 40 percent is postconsumer fiber.

Marcal Paper Mills

1 Market Street
Elmwood Park, NJ 07407
Contact: Customer Service
Phone: 201 796-4000
Fax: 201 796-0470

Produces 100 recycled content bath tissue, facial tissue, and paper towels. Of that, 60 percent of the bath tissue, 80 percent of the facial tissue, and 60 percent of the paper towel is postconsumer fiber.

McGoldrick Tissue Mills

(Formerly G.E. Robertson and Company)
Canal Street
P.O. Box 25
Hinsdale, NH 03451
Contact: Bob McGoldrick or Jay McGoldrick
Phone: 603 336-5981
Fax: 603 336-5079

Produces tissue and bathroom tissue with 100 percent postconsumer recycled content.

Norel Paper

223 Gates Road
Little Ferry, NJ 07643
Contact: Gary S. Cohen
Phone: 201 440-4400
Fax: 201 440-9292

Orchids Paper Products Company

Route 3, Box 69-8
Pryor, OK 74361
Contact: Margie King
Phone: 918 825-0616
Fax: 918 825-9273

Produces bathroom tissue, napkins, facial tissue, and paper towels with 100 percent postconsumer fiber content.

Paper Service, Ltd.

P.O. Box 45
Hinsdale, NH 03451
Contact: Sales Department
Phone: 603 336-5311 or 603 239-6344
Fax: 603 239-8861

Produces tissue paper with 100 percent postconsumer fiber content.

Paulsen and Roles Laboratories

P.O. Box 12107
Portland, OR 97212
Contact: Dalla Alexander
Phone: 503 282-3289
Fax: 503 280-1722

Peacetreer Environmentally Sound Paper and Printing

539 Southeast Avenue, Suite 142
Portland, OR 97214
Contact: Cheryl Welch
Phone: 360 247-6936
Fax: 360 247-6937

Perkins Papers, Ltd.

2345 Autoroute des Laurentides
Laval, PQ H7S 1Z7
Canada
Contact: Suzanne Blanchet
Phone: 514 688-1152
Fax: 514 682-5533

Plainwell Tissue

1200 Forest Street
Eau Claire, WI 54703
Contact: Mike Armstrong
Phone: 715 834-3461, Ext. 344
Fax: 715 833-3140

Produces 100 percent recycled content bathroom tissue, facial tissue, napkins, and paper towels at their Eau Claire mill. Of this, 30 percent is postconsumer fiber.

Procter and Gamble Paper Products Company

P.O. Box 599
Cincinnati, OH 45201
Contact: Mike Powers
Phone: 513 983-2718
Fax: 513 983-8998

Makes virgin and recycled tissue products at five U.S. mills. None of their mills are integrated to deink pulp.

Putney Paper Company

Old Depot Road
P.O. Box 226
Putney, VT 05346
Contact: Toni Collins
Phone: 802 387-5571
Fax: 802 387-5297

Produces recycled content tissue and specialty papers with 100 percent recycled content. Of this, 40 percent is postconsumer fiber.

Quiet Earth Distributing Company

2105 Hillside Terrace
Cary, IL 60013
Contact: Ed Block
Phone: 800 688-8868
Fax: 800 688-8868

Richter Manufacturing

(dba Sierra Tissue)
560 East Commercial Street
Pomona, CA 91767-5693
Contact: David Wayland
Phone: 909 623-8101
Fax: 909 622-1992

Produces tissue and jumbo rolls of 100 percent recycled content. Of this, 20 percent is postconsumer fiber.

RSI Consulting Service

22425 Ventura Boulevard, Suite 23
Woodland Hills, CA 91364
Contact: Susan Compton
Phone: 818 865-0620
Fax: 800 528-3312

Seventh Generation

1 Mill Street
Box A26
Burlington, VT 05401
Contact: Sales Department
Phone: 802 658-3773
Fax: 802 658-1771

Produces 100 percent unbleached bathroom and facial tissue. They also produce 100 percent recycled paper towels. Of this, 70 to 100 percent is postconsumer fiber.

Superior Quality Products

P.O. Box 2023
Scotia, NY 12302
Contact: Larry Myers
Phone: 800 724-1129 or 518 374-0770
Fax: 518 374-8542

Converter of tissue products. Specifically, they convert 100 percent recycled bathroom tissue, facial tissue, and napkins. All have a minimum of 30 percent postconsumer fiber content.

TREECYCLE Recycled Paper

P.O. Box 5086
Bozeman, MT 59717
Contact: Rick Meis
Phone: 406 586-5287

Uarco, Inc.

700 West Main Street
Barrington, IL 60010
Contact: Customer Service
Phone: 847 381-7000
Fax: 847 381-7652

Vermont Tissue Paper Corporation

Route 67A
North Bennington, VT 05257
Contact: Edward Woodard
Phone: 802 447-7558
Fax: 802 447-8673

Converter of specialty tissue papers.

Wisconsin Tissue Mills

(Subsidiary of Chesapeake Corporation)
P.O. Box 489
Menasha, WI 54952
Contact: Customer Service
Phone: 800 451-3595 or 920 725-7031
Fax: 920 720-4573

Manufactures napkins, bathroom tissue, roll paper toweling, and facial tissue, all 100 percent unbleached and all containing 100 percent postconsumer fiber. Their Second Nature line is 100 percent recycled with a minimum of 70 percent postconsumer fiber. Their Park Avenue line is 100 percent recycled with a minimum of 40 percent postconsumer fiber, except for the napkins that are a minimum of 10 percent postconsumer fiber. The Park Avenue Plus line is 100 percent recycled with more than 30 percent postconsumer fiber, except for the napkins that are at least 10 percent postconsumer fiber.

DEFINITIONS

TISSUE PAPER

Category of papers characterized by extreme lightness and transparency. Used to manufacture a broad range of products including napkins, bathroom and facial tissue, sanitary products, wrapping material, protective packing paper, stock for waxing and twisting, etc.

TOWELING PAPER

A class of highly absorbent paper with fairly good strength properties. It is made especially for industrial, domestic, and institutional wiping purposes.